



MANUFACTURERS WARRANTY PATIO DOORS

Effective March 1st 2019, ENERGI Fenestration Solutions (“ENERGI”) warrants that its fully assembled and glazed patio door kits will be free from manufacturing and workmanship defects associated with assembly for a period of twenty (20) years from the date of purchase. Unglazed patio door kits and other Patio Door Products warranty is defined in each applicable section of this document. Warranty will not apply to components used to manufacture Finished Products that are purchased from a supplier other than ENERGI. This warranty replaces any/all previous published product warranty coverage.

This warranty will be for the exclusive benefit of ENERGI’s direct manufacturing customer (“Customer”) and may not be transferred to any other party. Warranty is void if the Customer’s warranty (i) does not warrant their Finished Products for a term equivalent to this warranty, and (ii) is not in substance equivalent to and consistent with this warranty for their Finished Products. ENERGI will not be liable for labor charges, transportation, or other costs whatsoever in connection with repair, removal or installation of either original or replacement Patio Door Products.

“Patio Door Products” means the good or article sold by ENERGI Patio Door.

“Finished Products” means the finished fenestration product manufactured by the Customer using Patio Door Products, including vinyl profiles, hardware, screens, glass units, and aluminum components.

Warranty for all Patio Door Products only covers manufacturing defects in material and workmanship and, without limitation, does not include failure, defects or damages as a result of:

- improper handling, transportation, storage or maintenance of Patio Door Products prior to installation
- Manufacturer’s fabrication of patio door kits into Finished Products
- improper installation or failure to install the Products in accordance with the ENERGI’s installation procedures and regional building code requirements
- failure to provide reasonable and necessary maintenance
- damage caused by all external factors beyond ENERGI’s control including acts of God, harmful fumes, chemicals, distortion or warping due to building heat, excessive temperature exposure or unusual heat sources including outdoor grills, interior and exterior reflection from roofs, windows, walls, window coverings or other surfaces, oxidation, staining or mildew, accident, abuse, misuse, and neglect

Vinyl Profiles

ENERGI warrants that Vinyl Window & Door Profiles will be free from manufacturing defects which result in rotting, cracking, warping, pitting, corroding, peeling, blistering, or non-uniform color changes for a period of twenty (20) years from the date of purchase. ENERGI warrants that its Window & Door profile capstock coated products with “Dark Capstock” Color will be free from manufacturing defects for a period of ten (10) years from the date of purchase.

This warranty does not apply to uniform color fade as a result of surface exposure to ultraviolet (sun) light or to non-uniform color fading, discoloration, darkening and/or chalking as a result of unequal surface exposure to ultraviolet (sun) light and elements.

This warranty does not apply if the profiles are painted or coated with any substance (other than with coatings applied by ENERGI) or used in Finished Products which are installed other than on a vertical plane.

Hardware

ENERGI warrants that its standard door hardware, limited to rollers, tandem rollers, single point locks, twin point locks, and handle hardware will be free from defects in material and workmanship for a period of ten (10) years.

Specialty door hardware, limited to hinges and rollers for Overture Patio Door products will be free from defects in material and workmanship for a period of ten (10) years from the date of purchase.

Lever Compression and Twin Bolt Locks on all doors, and interlock hardware for Orchestra Patio Door products will be free from defects in material and workmanship for a period of five (5) years from the date of purchase.

This warranty does not apply to failure or damage associated with normal wear and tear and to discoloration or corrosion of finishes. Warranty is void if hardware is altered or used for purposes other than its intended use.

Screens

ENERGI warrants assembled screens including all screen hardware components, to be free from material and manufacturing defects impairing product utility for a period of one (1) year from the date of purchase. Pleated and rolling coil screens for Overture Patio Door products will be warranted for a period of five (5) years from the date of purchase.

This warranty does not apply to failure or damage associated with normal wear and tear and to accidental damage.

Insulated Glass Units

ENERGI warrants all Insulated Glass Units against material obstruction of vision as a result of fogging or film formation on the internal glass surfaces caused by failure of the seal due to defects in material or workmanship for a period of twenty (20) years from the date of purchase. Purchases prior to 2007 will be warranted against seal failure for a period of ten (10) years from the date of purchase.

ENERGI warrants Impact Laminated Glass with SGP interlayer film against defects in material or workmanship causing delamination that results in material obstruction of vision for a period of ten (10) years, and units with a PBV interlayer film for a period of five (5) years from the date of purchase.

ENERGI warrants Insulated Glass Units with mini blinds to be free of manufacturing defects of the external control mechanism, and against seal failure resulting in condensation and dust for a period of ten (10) years.

This warranty does not apply to seal failure as a result of seal and/or spacer penetrated during installation of a locking mechanism or alarm connector.

Painted Surfaces

ENERGI warrants that Patio Door Products applied by ENERGI will be free from manufacturing defects which result in peeling, cracking, flaking or blistering on the applied surface, and ultraviolet discoloration greater than 6 Delta E units caused by natural environmental atmospheric conditions for a period of twenty (20) years from the date of purchase.

If the Coating has been discontinued or is not available ENERGI reserves the right to substitute a Coating of equal quality. In the event no compatible product is at that time manufactured by ENERGI, it will not be required to create new coatings for the purpose hereof.
